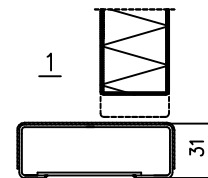


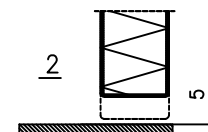
SILL TYPES

1



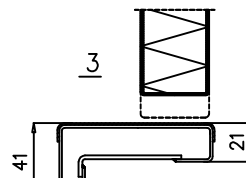
CUT-OUT IN BULKHEAD (HEIGHT)
 $H_0 = H + 80$

2



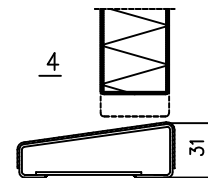
CUT-OUT IN BULKHEAD (HEIGHT)
 $H_0 = H + 54$

3



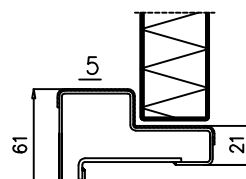
CUT-OUT IN BULKHEAD (HEIGHT)
 $H_0 = H + 70$

4



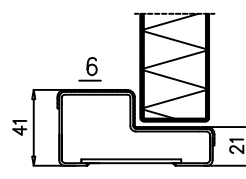
CUT-OUT IN BULKHEAD (HEIGHT)
 $H_0 = H + 80$

5



CUT-OUT IN BULKHEAD (HEIGHT)
 $H_0 = H + 70$

6



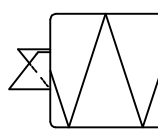
CUT-OUT IN BULKHEAD (HEIGHT)
 $H_0 = H + 70$

NOTES:

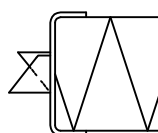
- 1) 972 mm IN STANDARD OR ACCORDING TO CUSTOMER SPECIFICATION,
- 2) GAP HEIGHT:
G=15 mm FOR DOOR WITHOUT VENTILATION GRILL,
G=3 mm FOR DOOR WITH VENTILATION GRILL,
- 3) 76 mm IN STANDARD OR ACCORDING TO CUSTOMER SPECIFICATION,
- 4) THIS DRAWING SHOWS RIGHT HINGED DOOR.

CLEAR OPENING		WEIGHT	CLEAR OPENING		WEIGHT	CLEAR OPENING		WEIGHT	CLEAR OPENING		WEIGHT	CLEAR OPENING		WEIGHT
H	W	kg	H	W	kg	H	W	kg	H	W	kg	H	W	kg
1750	600	46,0	1750	650	48,0	1750	700	51,5	1750	750	53,5	1750	800	55,0
1850		48,0	1850		50,0	1850		52,0	1850		54,0	1850		56,0
1950		50,0	1950		52,0	1950		54,0	1950		56,5	1950		58,5
2000		51,0	2000		53,0	2000		55,5	2000		58,0	2000		60,0

DOOR LEAF WITHOUT
PROTECTING FRAME
TYPE D1



DOOR LEAF WITH
PROTECTING FRAME
TYPE D2 - STAINLESS STEEL
TYPE D3 - POWDER PAINTED



USE / INSTALMENT

Our B-15 class marine doors are designed for interior use on off-shore objects wherever B-15 class of fire protection is required. They are designed for installment in interior development with ships bulkheads.

CONSTRUCTION OVERVIEW

Frame is made of 1,5mm steel sheet, powder painted according to RAL color system. Sill is protected by a cover made of stainless steel.

Door leaf is made of steel sheet protected against corrosion, painted with RAL colors or PVC coated according to Gislaved Decor H-1320 catalogue. Enforced with internal frame, filled out with mineral wool, the door leaf is mounted on three stainless steel hinges. In standard door leaf come with: lock REMOR (or other on customer request), enforcement for automatic door closer (both sides of door leaf) and enforcement for rubber shock absorber or magnetic catch (hinges side).

Additionally doors can be equipped with:

- Kick-out panel
- Ventilation grill 150 cm² or 300 cm²
- Door closer

MARKING:Dimensions:

W x H – clear opening

Hinging:

L – left hinged

R – right hinged

Door leaf type:

D – 1 - without protecting frame, 2 - with protecting stainless steel frame, 3 - with protecting powder painted frame

Sill type:

S – 1 - 6 according to drawing

Gap height:

G – dimension in mm (standard: 3 or 15mm)

Accessories:

K – Kick-out panel

V – Ventilation grill (standard: BANCO), free air space – 150 cm², 300 cm²

L – Lock / PRODUCER-ITEM NO. (standard: REMOR-164018)

TL – Toilet lock / PRODUCER-ITEM NO. (standard: REMOR-164020)

Finishing:

Door leaf:

H/RALXXXX – powder painted, color according to RAL – hinges side

O/RALXXXX – powder painted, color according to RAL – opposite side

H/XXXX – PVC coated – hinges side, color according to Gislaved Decor H-1320

O/XXXX – PVC coated – opposite side, color according to Gislaved Decor H-1320

Frame:

F/RALXXXX – powder painted, colors according to RAL

F/P – primed

MARKING EXAMPLE

B-15 door according to KK/3501-11, clear opening: 700x1850mm, left hinged with stainless steel protecting frame, sill type: 5, gap size: 3mm, ventilation grill with 150 cm² of free air space, toilet lock REMOR-164020, door leaf powder painted with RAL9010 (hinges side) and RAL1014 (opposite side), frame powder painted with RAL9010:

DOOR B-15 (KK/3501-11)/700X1850/L/D2/S5/G3/V(150)/TL/REMOR-64020/H/RAL9010/O/RAL1014/F/RAL9010